**Important**

⚠️ Warning
Always loosen the cover nut before removing or inserting plunger. Never tighten cover nut unless plunger is fully inserted.

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**Instructions**

**Needle and plunger replacement**
(Refer to figure 1, 2 and 3)

The needle and plunger are a matched set. Ensure both the needle and plunger are changed if replacement is required.

- Loosen cover nut (2) and withdraw the plunger assembly (12).
- Remove cover nut (2), needle (1) and spring (3).
- Replace needle (1) and cover nut (2), ensuring the spring (3) is located on needle stop (4). DO NOT TIGHTEN COVER NUT.

The steps for replacing the plunger assembly are dependent on the syringe – refer to the steps below relevant to your syringe.

**SGE NanoVolume manual syringes and syringes for PerkinElmer® autosamplers.**

- After removing plunger assembly from syringe barrel, remove small screw (10) from button (11) and push out plunger wire (8) from guide tube (9) through the top of button (11).

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**Seal replacement**
(Refer to figure 1, 2 and 3)

- Each repair kit is supplied with a spare PTFE seal and insertion tool assembled as illustrated in figure 3, and consists of a stainless steel tube (14), wire (15) and PTFE seal (13).
- As illustrated in figure 1, a small PTFE seal (5) is located inside the glass barrel around the plunger and located at the back end of the needle. This seal should not require replacement in general.
use but if it becomes dislodged or damaged it can be replaced as follows:
- Loosen cover nut (2) and withdraw plunger assembly.
- Remove cover nut (2), needle (1) and spring (3).
- Remove old seal (5) by inserting an old plunger with a blunt tip.
- Hold insertion tool assembly in one hand and syringe barrel in the other and insert seal (13) and tube (14) into the small hole in the glass barrel where the needle normally fits. Then withdraw wire (15) about 5 mm which will leave the seal in position.
- Remove insertion tool.
- Replace needle (1) and cover nut (2), ensuring spring (3) is located on needle stop (4). DO NOT TIGHTEN NUT.
- Refit plunger assembly as detailed in plunger replacement section.
- Tighten cover nut (2).

To check that the seal is in position simply tighten the cover nut then measure the effective length of the needle extending beyond the face of the nut. If the seal is missing the effective length of the needle will be 1.5 mm shorter.

Storage

• To protect against breakage store the syringe in its original packaging or on a syringe rack.
• Always thoroughly clean the syringe and ensure that it is dry before storage.

Warranty

All Trajan Scientific and Medical syringes are warranted to meet the stated quality and performance specifications and to be free of defects in material or workmanship. The warranty implies free replacement of a defective syringe only upon proper written proof of the defect and if requested by Trajan Scientific and Medical the return of the defective product in its original packaging. It does not apply to mishandling of product by the customer, either in storage or use.

• Do not return any syringe that has been used with radioactive, infectious or hazardous materials.
• Do not return any syringe unless requested to do so by an authorized Trajan representative.
• Any syringe being returned must be clearly marked with a return authorization number, which is available from your Trajan representative.

Conformance statement

Trajan syringes are manufactured under a documented Quality Management System. All in-process measuring equipment and instrumentation is maintained and calibrated in accordance with stringent quality standards. Trajan warrants syringe displacement within the stated conformity specifications.

Information and support

Visit www.trajanscimed.com or contact techsupport@trajanscimed.com

Specifications are subject to change without notice.